

## :: GELCOAT REPAIR SET

### *Description:*

Handy 2-component kit with a gelcoat resin hardener. Useful for every boat owner in case of unexpected repairs to the gel coat. Available in 200 gr packaging.

### *Application:*

As a repair material for repairing damaged polyester gelcoat.

Exists in the colour according to RAL 9010 and colourless. The colourless (transparent) version can be coloured with polyester pigments (5-10%).

### *Data on delivery:*

Color:	pink transparent or RAL 9010
Viscosity:	35000-40000 mPas
Mass density:	approx. 1,3 gr/cm <sup>3</sup>
Shelf life:	6 months in closed packaging
Consistency:	liquid/thixotrope

### *Technical data:*

Consumption:	500- 600 gr/m <sup>2</sup>
Shore:	not applicable

### *Application:*

The substrate must always be made dry, rough, dust-, rust- and greaseproof. Mix 1-3% mekp-harder under the resin.

Tip: Mix well and slowly so that no air bubbles are stirred in. Potlife: approx. 15 min. at 20°C. Brush or spatula it out on the surface to be repaired. Then cover with hostafane foil to obtain a smooth and tack-free surface.

After approx. 60 min. remove the hostafaan foil. Sanding can be done after 2-3 hours.

Start sanding with 220-grit paper up to 600, then with 1200-grit paper up to 2000-grit paper and finally polish with YC High gloss finish.

Note: all polyesters can be slowed down with inhibitor.

### *Safety:*

Always provide appropriate protective clothing and gloves. Avoid prolonged skin contact. Cleaning agent for tools: cleaner M (environmentally friendly substitute for acetone).

This product contains styrene and must therefore be handled in accordance with the safety regulations (Stockhausen).